

INSTALLATION

HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.

NOTICE:

- If the side airbag assembly has been dropped, or there are cracks, dents or other defects in the case or connector, replace the side airbag assembly with a new one.
- When installing the side airbag assembly, take care it is not pinched between other parts.
- Never use airbag parts from another vehicle. When replacing parts, replace them with new ones.

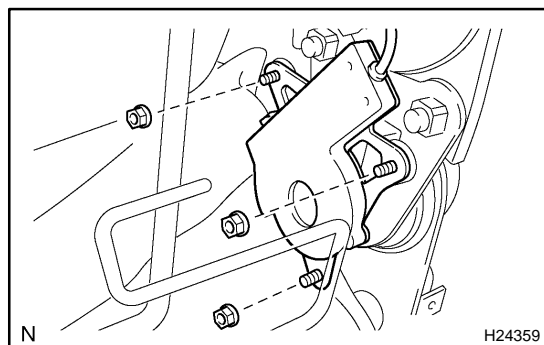
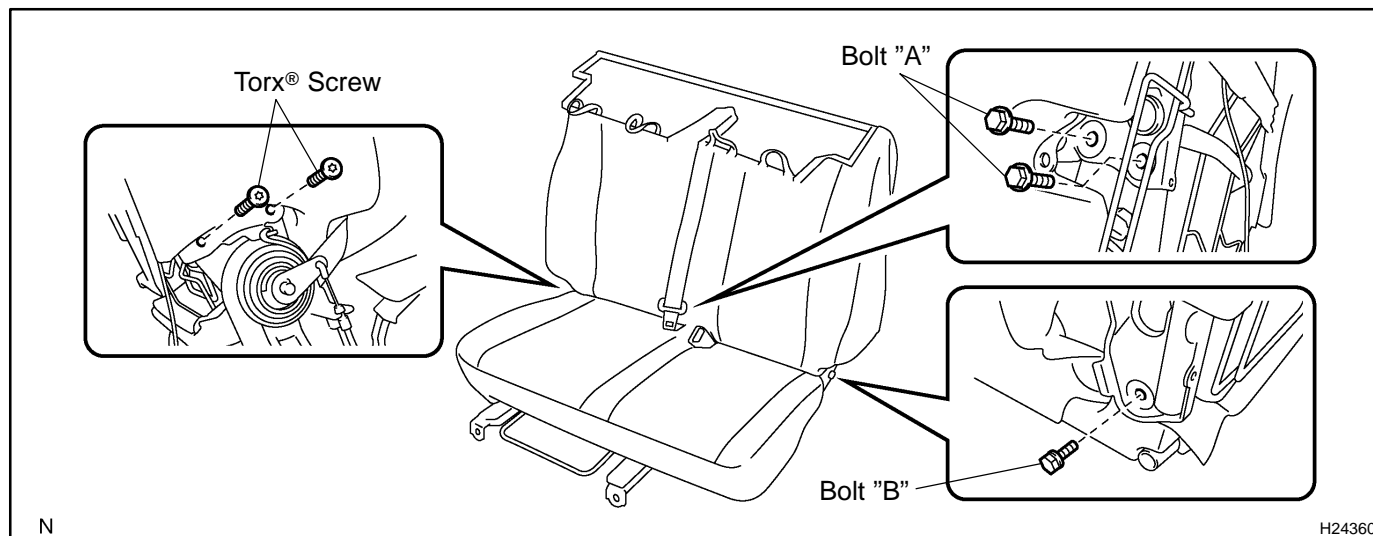
1. INSTALL SEATBACK ASSEMBLY

- Install the bushing to the seatback frame.
- Using a torx® socket wrench, install the seatback assembly with the 2 torx® screws to the seat cushion assembly.
Torque: 42 N·m (428 kgf-cm, 31 ft-lbf)
- Install the 3 bolts.

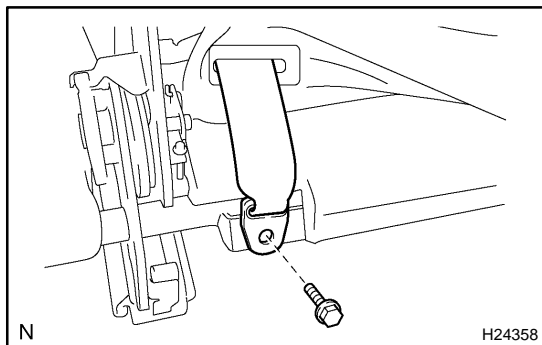
Torque:

Bolt A: 55 N·m (561 kgf-cm, 41 ft-lbf)

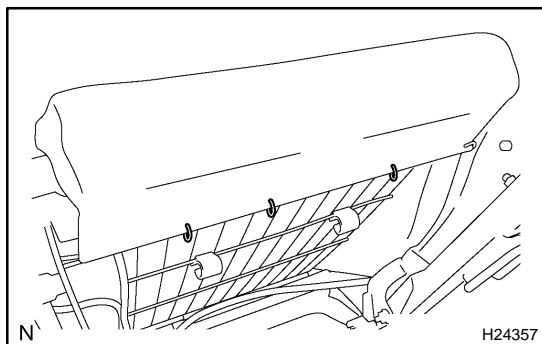
Bolt B: 21 N·m (214 kgf-cm, 15 ft-lbf)



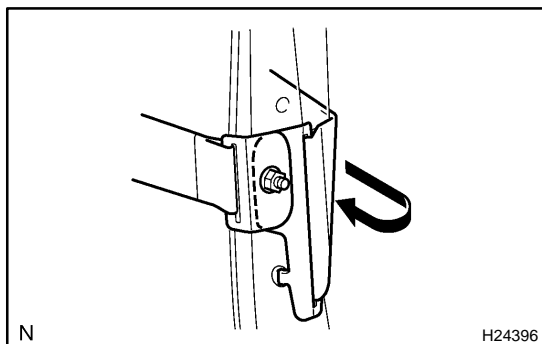
- Connect the front seat center belt with the 3 nuts.
- Install the RH reclining adjuster inside cover with the 2 screws.
- Install the RH seat cushion lower shield with the screw.



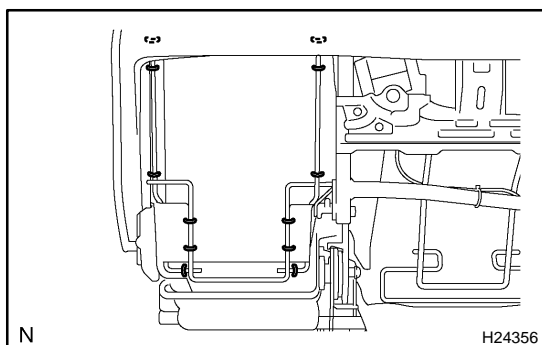
- (g) Connect the front seat center belt with the bolt to the seat cushion assembly.
Torque: 42 N·m (428 kgf-cm, 31 ft-lbf)



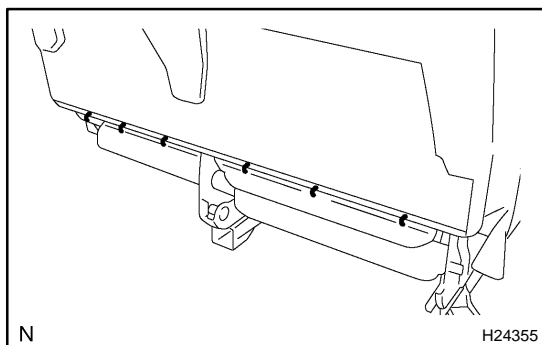
- (h) Install the hog rings to the seat cushion cover.
HINT:
 When installing hog rings, take care to prevent wrinkles as much as possible.



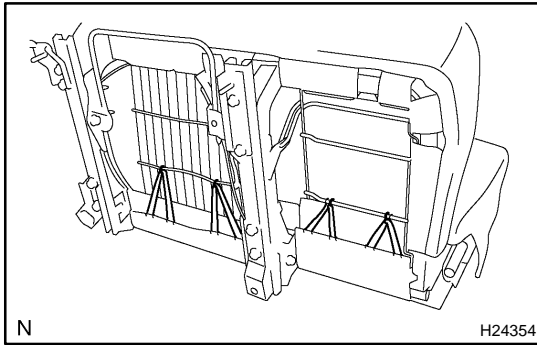
- (i) w/ Side airbag:
 Connect the seatback cover brackets with the nut to the seatback frame.
Torque: 5.5 N·m (56 kgf-cm, 49 in.-lbf)



- (j) Install the hog rings to the seatback cover.
HINT:
 When installing hog rings, take care to prevent wrinkles as much as possible.
 (k) Install the 2 bushings.
 (l) Install the center armrest assembly with the bolt.
Torque: 20 N·m (204 kgf-cm, 15 ft-lbf)
 (m) Close the fastener.



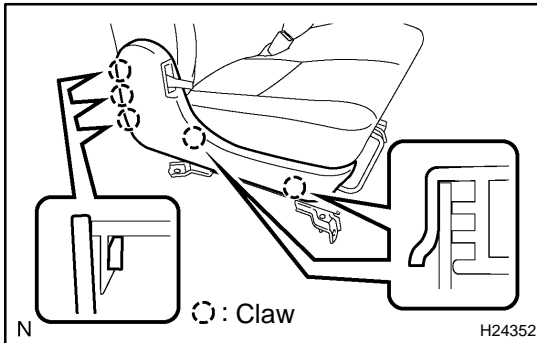
- (n) Install the hog rings to the seatback cover.
HINT:
 When installing hog rings, take care to prevent wrinkles as much as possible.



- (o) Install the seatback cover belt to the hook.
- (p) Install the hog rings to the seatback cover belt.

2. INSTALL SEAT CUSHION LOWER SHIELD

Install the seat cushion lower shield with the 2 screws.



3. INSTALL RH SEAT CUSHION SHIELD

Engage the claws and install the RH seat cushion shield.

4. INSTALL RECLINING ADJUSTER RELEASE HANDLE

5. INSTALL HEADRESTS

6. INSTALL SEAT LEG INNER COVER

Install the seat leg inner cover with the 3 screws.

7. INSTALL FRONT SEAT

- (a) Mount the front seat to the vehicle.

NOTICE:

Be careful not to damage the body.

- (b) w/ Side airbag:
Connect the airbag connector.
- (c) Connect the connectors.
- (d) Slide the front seat to the rearmost position .
- (e) Tighten the bolts on the front side temporarily, starting from the bolt on the inner side tighten them completely.
- (f) Slide the front seat to the most front position.
- (g) Tighten the bolts on the rear side temporarily, starting from the bolt on the inner side tighten them completely.

Torque: 37 N·m (377 kgf-cm, 27 ft-lbf)

8. INSTALL SEAT TRACK COVERS

9. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

10. INSPECT SRS WARNING LIGHT (SEE PAGE [DI-1839](#))